

### **TECHNICAL NOTE**





Optris EtherNet/IP modules are delivered with DHCP mode enabled by default, automatically obtaining an IP address from a network server. However, many industrial applications require a fixed, static IP address to ensure reliable communication with control systems and networks.

This technical note outlines the process for switching from DHCP to a static IP address using the

Molex EtherNet/IP Tool. It also explains how to assign a temporary IP address if no DHCP server is available.

# CHANGING THE IP ADDRESS SETTING ON OPTRIS ETHERNET/IP MODULES

By default, Optris EtherNet/IP modules start in DHCP mode. The EtherNet/IP modules have a fixed MAC address 9C:43:1E:7x:xx:xx. The prefix 9C:43:1E:7 is registered to Optris devices and remains constant; the suffix is a sequential number.

**Caution:** To change settings on an EtherNet/IP module, such as changing it to a static IP, a company server/router, or a software solution can act as a DHCP server.

As software tool the "BOOTP<sup>\*1</sup>/ DHCP EtherNet/IP Commissioning Tool" from Rockwell or the "Phoenix Contact IPAssign" can be used.

<sup>\*1</sup> BOOTP, or Bootstrap Protocol, is a network protocol that automatically assigns IP addresses to network devices.



### **TECHNICAL NOTE**

#### STEP BY STEP

1.

Connect the CT with the EtherNet/IP interface or the CSvision / Xi with the EtherNet/IP box to a network with a DHCP server.

Optris EtherNet/IP modules are delivered in DHCP mode as standard.





CT Ethernet/IP interface





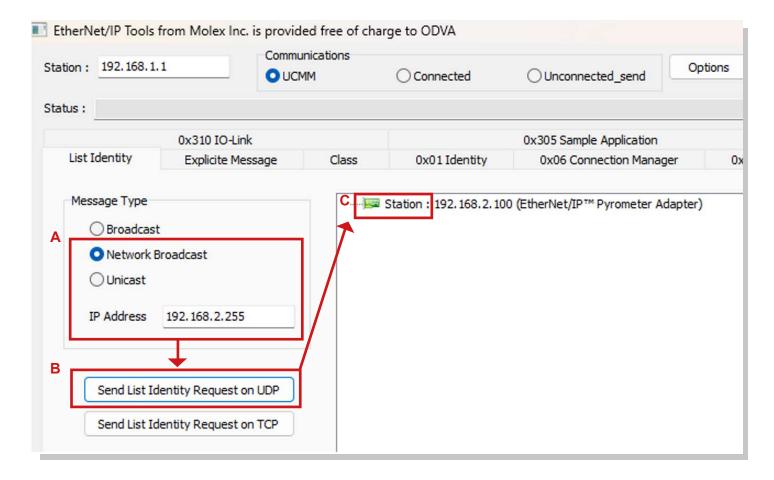


2.

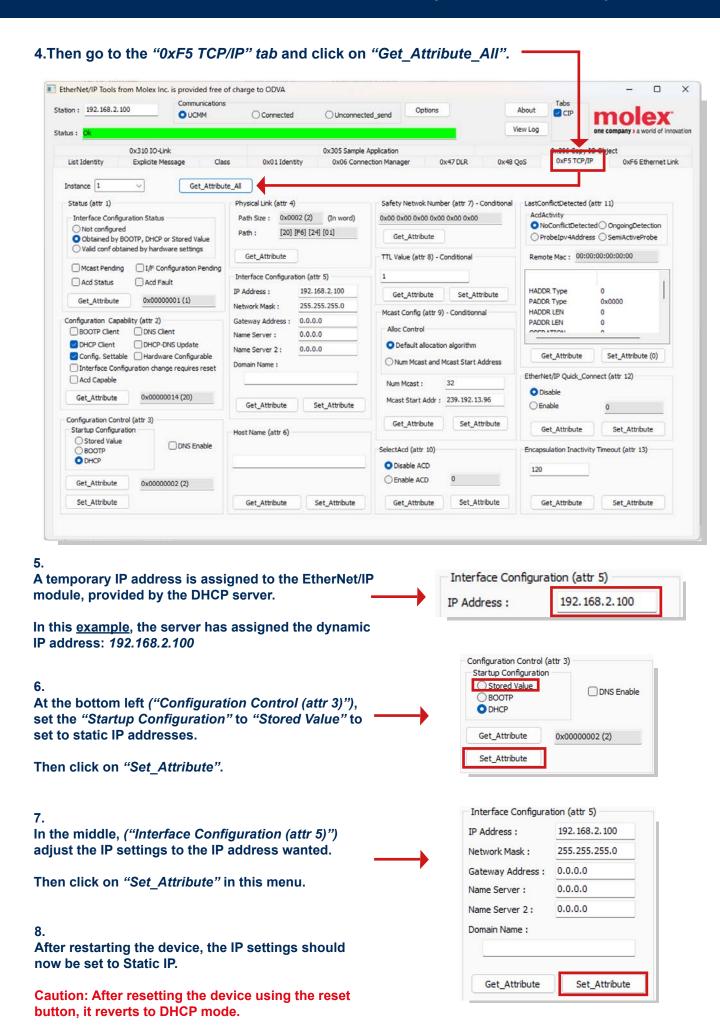
Start the "EtherNet/IP Tool" from Molex, which is an official ODVA-certified tool.

3. Enter the "broadcast" address (A) under "IP Address" (usually .255 at the end) and then click "Send List Identity on UDP" (B).

Here, the EtherNet/IP module should show up as "Station" -> Please select this device (C).



#### How to Set a Static IP Address on Optris EtherNet/IP Modules





### **TECHNICAL NOTE**

## DHCP SOFTWARE SOLUTION TO ASSIGN A TEMPORARY IP ADDRESS.

In case, no DHCP server is used between the computer and the EtherNet/IP module, additional software is required that acts as DHCP server and assigns a temporary IP address once.

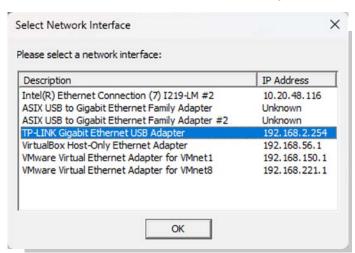
In this case, the software solution "BOOTP DHCP EtherNet/IP Commissioning Tool" from Rockwell or "IPAssign" from Phoenix Contact can be used.

Both software solutions are **free of charge**.

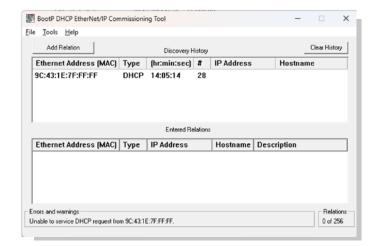




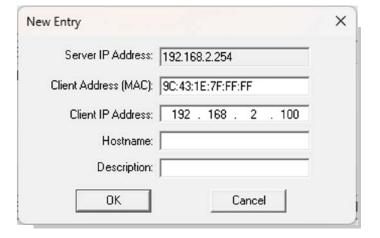
1. Select the Ethernet interface on the computer.



2. Select the MAC address with the prefix 9C:43:1E:7 ...



3. Assign a temporary IP address to the device.



4. Please start the Molex software tool to change the IP address setting.

