

## Precise non-contact temperature measurement from 250 °C to 2200 °C

### Features:

- Miniaturized Infrared Thermometer with 1.0 µm respectively 1.6 µm wave length range for measurements of metals, of secondary metal processing, metal oxides and ceramic materials
- Very small sensing head of 14 mm diameter and 28 mm length fits everywhere and is usable up to 125 °C ambient temperature without cooling
- Temperature ranges from 250 °C to 2200 °C, measuring spots up from 1.8 mm and exposure times up from 1 ms
- Short measuring wave length of 1.0 µm respectively 1.6 µm reduces error of temperature readings on surfaces with low or unknown emissivity



### General Specifications

|                      |                                                                                         |
|----------------------|-----------------------------------------------------------------------------------------|
| Environmental rating | IP 65 (NEMA-4)                                                                          |
| Ambient temperature  | –20 °C ... 100 °C (1M) to<br>125 °C (2M) (sensing head)<br>0 °C ... 85 °C (electronics) |
| Storage temperature  | Sensing head: –40 °C ... 100 °C (1M) to<br>125 °C (2M)<br>Electronics: –40 °C ... 85 °C |
| Relative humidity    | 10–95 %, non condensing                                                                 |
| Vibration (sensor)   | IEC 68-2-6: 3 G, 11–200 Hz, any axis                                                    |
| Shock (sensor)       | IEC 68-2-27: 50 G, 11 ms, any axis                                                      |
| Weight               | Sensing head: 40 g / Electronics: 420 g                                                 |

### Electrical Specifications

|                   |                                                                                                                                        |
|-------------------|----------------------------------------------------------------------------------------------------------------------------------------|
| Outputs / analog  | 0/4–20 mA, 0–5/10 V, thermocouple J, K, alarm output                                                                                   |
| Output / alarm    | 24 V/ 50 mA (open collector)                                                                                                           |
| Optional          | Relay: 2 x 60 V DC/ 42 V AC <sub>eff</sub> : 0.4 A; optically isolated                                                                 |
| Outputs / digital | USB, RS232, RS485, CAN, Profibus DP, Ethernet (optional)                                                                               |
| Output impedances | mA max. 500 Ω (with 8–36 V DC)<br>mV min. 100 kΩ load impedance<br>thermocouple 20 Ω                                                   |
| Inputs            | Programmable functional inputs for external emissivity adjustment, ambient temperature compensation, trigger (reset of hold functions) |
| Cable length      | 3 m (standard), 8 m, 15 m                                                                                                              |
| Power Supply      | 8–36 V DC                                                                                                                              |
| Current draw      | Max. 100 mA                                                                                                                            |

### Measurement Specifications

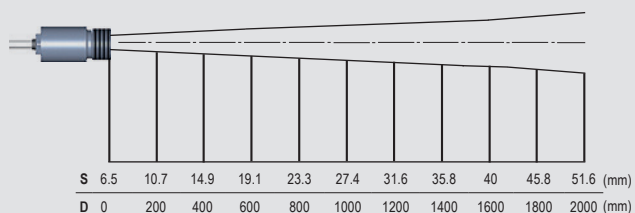
|                                                                                               |                                                                                                                                                                       |
|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Temperature ranges<br>(scalable via programming<br>keys or software)                          | 485 °C ... 1050 °C (1ML)<br>650 °C ... 1800 °C (1MH)<br>800 °C ... 2200 °C (1MH1)<br>250 °C ... 800 °C (2ML)<br>385 °C ... 1600 °C (2MH)<br>490 °C ... 2000 °C (2MH1) |
| Spectral ranges                                                                               | 1.0 µm (1M)/ 1.6 µm (2M)                                                                                                                                              |
| Optical resolution CT<br>1ML / 2ML (90 % energy)                                              | 40:1 (2.7 mm @ 110 mm)                                                                                                                                                |
| Optical resolution CT<br>1MH / 1MH1 / 2MH / 2MH1<br>(90 % energy)                             | 75:1 (1.5 mm @ 110 mm)                                                                                                                                                |
| System accuracy <sup>1)</sup><br>(at ambient temp. 23 ± 5 °C)                                 | ±(0.3 % of reading + 2 °C)                                                                                                                                            |
| Repeatability<br>(at ambient temp. 23 ± 5 °C)                                                 | ±(0.1 % of reading + 1 °C)                                                                                                                                            |
| Temperature resolution                                                                        | 0.1 K                                                                                                                                                                 |
| Exposure time <sup>2)</sup>                                                                   | 1 ms (90 %)                                                                                                                                                           |
| Emissivity / Gain<br>(adjustable via programming<br>keys or software)                         | 0.100–1.100                                                                                                                                                           |
| Transmissivity / Gain<br>(adjustable via programming<br>keys or software)                     | 0.100–1.100                                                                                                                                                           |
| Signal processing (parameter<br>adjustable via programming<br>keys or software, respectively) | Peak hold, valley hold, average; extended hold<br>function with threshold and hysteresis                                                                              |
| Software                                                                                      | optris® Compact Connect                                                                                                                                               |

<sup>1)</sup>  $\varepsilon = 1$ , Exposure time 1 s

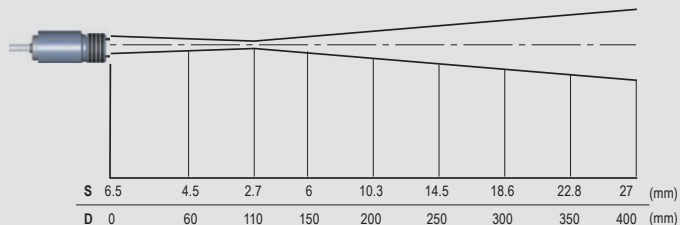
<sup>2)</sup> With dynamic adaptation at low signal levels

## Optical Specifications

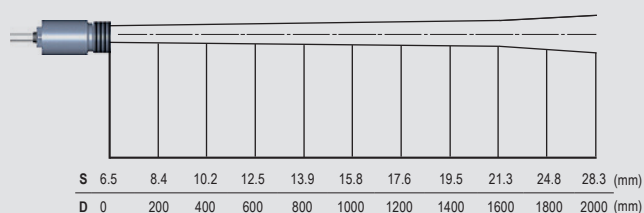
CT 1ML/2ML SF, D:S = 40:1



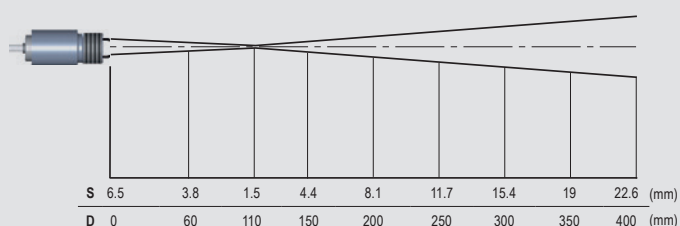
CT 1ML/2ML CF, D:S = 40:1 (Fernfeld = 12:1)



CT 1MH/1MH1/2MH/2MH1 SF, D:S = 75:1

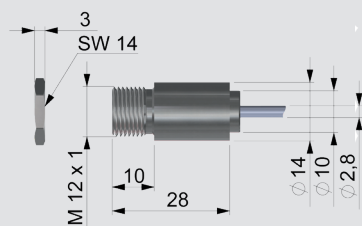


CT 1MH/1MH1/2MH/2MH1 CF, D:S = 75:1 (far field = 14:1)

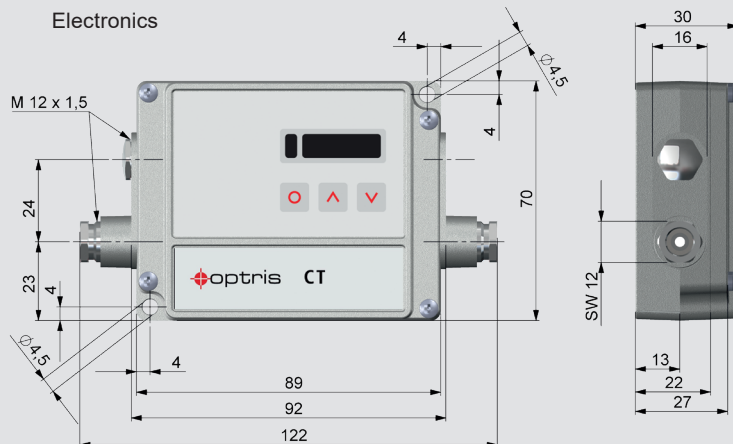


## Dimensions

Sensing head

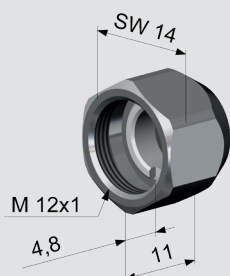


Electronics

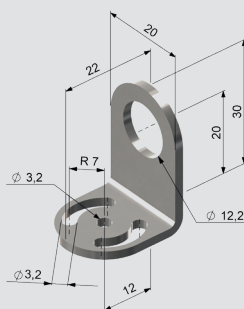


## Accessories (examples)

CF-lens  
(ACCTCFHT)



Air purge collar with integrated  
CF-lens (ACCTAPLCFHT)



Mounting bracket, fixed  
(ACCTFB)

